FORMULATION & DELIVERY US 2024

BY OXFORD GLOBAL





October 16 - 17 2024 | San Diego, CA

Enabling the swift progression of complex, alternative drug formats to market through safe, effective & targeted formulation and delivery strategies



Content Tracks



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JACQUES VAN DAM, VP, Medical Affairs, Rani Therapeutics



JAMIE TSUNG, Director, Head of DP Formulation, Alnylam Pharmaceuticals



DAVID LOYND, Chief Executive Officer, EnduRx Pharmaceuticals



JULIE ZHU, Scientific Director,



JUSTIN COHEN, Director, Pfizer



LYNN KIRKPATRICK, Chief Executive Officer, Ensusce Pharmaceuticals



RACHEL GROPPO, Director, Lead saRNA Team. Johnson & Johnson Innovative Medicines



ESMAIEL JABBARI, Professor, University of South Carolina



Formulation & Delivery US 2024

Drug Formulation requires a delicate balance of scientific knowledge, technological expertise, and regulatory compliance. Researchers face the challenge of navigating the complex chemistry underlying compound stability, solubility, and bioavailability, all while ensuring formulations maintain efficacy and safety for patient use.

Formulation & Delivery US addresses these challenges head-

on. By fostering exclusive networking opportunities among 400+ scientific experts and leading technology providers, the event offers a unique opportunity to bridge these knowledge gaps and translate research into practical solutions.

Jessica Thomson, Portfolio Director, Drug Discovery & Development

3 High-Level Events in 1

Formulation & Delivery US features three co-located conferences:

- 6th Annual Formulation & Drug Delivery US Congress
- 6th Annual Inhaled & Nasal Drug Delivery US Congress
- 3rd Annual RNA Design & Delivery US Congress

You'll benefit from specialized programmes for each topic, as well as combined networking opportunities across the entire audience. In particular, the shared programme allows for knowledge-sharing between product development experts working on a wide variety of novel drug formats to remove bottlenecks and integrate new approaches into workflows.



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Session Topic Areas

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Agenda: Dau Two

Venue Information

> Oxford Global

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Why Attend?

- **Expand your perspective with our comprehensive agenda.** Across 9 tracks, explore case studies for diverse delivery routes, including oral, topical, injectable, inhaled, and nasal therapeutics
- Engage in meaningful networking & partnership building. Networking is at the heart of Formulation & Delivery. With our audience of 400+ decision makers and senior leaders, it's the perfect place to find your next strategic partner. Whether you're looking for a research collaborator, CDMO or technology partner, take advantage of over 11 hours of dedicated networking time to schedule private 1:1 meetings, catch-up over a coffee, and make the business connections you need for success
- Unlock exclusive insights from top-level researchers in the field. With 70+ speakers providing best practice case studies and real-world technical insights, the agenda is packed full of curated content across controlled release formulations, wearables & digital devices, immunogenicity, and more
- Dive into targeted delivery systems for novel modalities, including RNA, gene therapy, ADCs and more. Uncover targeted formulations for extrahepatic tissue and solutions for crossing the blood-brain barrier
- Solve challenges and collaborate on-site with leading technology providers. With new tools & platforms always under development, our exhibition hall highlights the most promising products to help you meet your research goals and progress your targets towards the clinic



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At Oxford Global, our mission is to curate personalized experiences that foster community and inspire innovation.

We believe in the power of networking, connection, and knowledge to deliver quality products and services that exceed expectations. Partnering with Oxford Global means having a dedicated team committed to helping you achieve your goals and navigating the industry's ever-changing landscape.

Arrange 1-1 Meetings

Benefit from guaranteed one-to-one face time with your key prospects, with detailed pre-meeting information provided to enable effective and productive conversations.

Speaking Opportunities

Showcase your company's recent work to a relevant and highly engaged audience.

V Host Panel & Roundtable Discussions

Feature alongside key opinion leaders to discuss current hot topics and highlight your company's expertise.

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Demonstrate best practice within the industry in front of your peers with case studies from your clients.

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Promote your offerings and ensure delegates know where to find you with a prominent brand presence in the exhibition hall.

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Accessing the Oxford Global database, amplify your thought leadership and branding messaging through a post-event case study e-Book.





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400+ VPs, Directors & Senior Managers will be attending on-site and online, coming from leading healthcare, biotech, pharma & research institutions in the following fields & more

- Formulation Science
- Drug Delivery
- Analytical Development
- Stability

- Inhalation
- Nasal Delivery
- Aerosol Science
- Device Development
- RNA Delivery RNA Design
- Lipid Nanocarriers
- Process Chemistry

Formal & informal meeting opportunities offer delegates the chance to discuss key solutions with leading service providers. Formal 1-2-1 meetings will be available to arrange prior to the event which take place during the dedicated networking breaks covering:

- Formulation Design
- Sustained Drug Delivery
- Stability Testing
- Excipients

- Solid State Characterization
- Nanocarriers & Lipids
- CRO/CMOs
- Raw Materials
- Viral Vectors
- Analytical services

Sequencing & Assays

• Device Development

CoNCERT





Sector













Previous Attendee Profile:

Function

Director - 30%

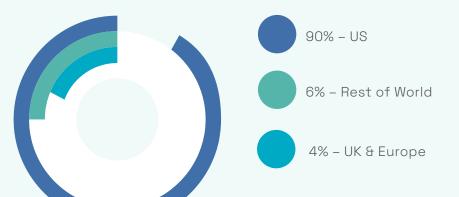
Manager/Senior - 25%

Scientist - 19%

C-Level - 14%

Head/Lead - 12%







61% - Industry

29% - Commercial

10% - Academic

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GAIN EXPERTISE FROM THOUGHT LEADERS

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KEY SPEAKERS



Day Two | 15:15

JUSTIN COHEN, Director, Pfizer



Day One | 12:25

JACQUES VAN DAM, VP, Medical Affairs, Rani Therapeutics



Day Two | 12:05

JAMIE TSUNG, Director, Head of DP Formulation, Alnylam Pharmaceuticals



Day One | 09:00

LYNN KIRKPATRICK, Chief Executive Officer, Ensysce Pharmaceuticals



Day Two | 09:25

JULIE ZHU, Scientific Director, GSK



Day Two | 13:55

RACHEL GROPPO,
Director, Lead saRNA Team,
Johnson & Johnson
Innovative Medicines

LYNN KIRKPATRICK

Chief Executive Officer, Ensyce Pharmaceuticals

PETER PETROCHENKO

Associate Director in Regulatory Strategy, Regeneron

EVGENYI SHALAEV

Distinguished Research Fellow, AbbVie

ZHE WU

Principal Scientist, Johnson & Johnson Innovative Medicine

VIVEK GUPTA

Associate Dean & Associate Professor, St John's University

I ENORA DIEVI

Process & Simulation Engineer - Investigator, GSK

JACQUES VAN DAM

VP, Medical Affairs, Rani Therapeutics

ERIC MUNSON

Professor and Head, Purdue University

ROBERT DUFF

Vice President, Switch Therapeutics

LAURA ROTOLO

Associate Scientist, Emory University

JOHN GLEESON

Associate Principal Scientist, Merck

SEVERIN SCHNEEBELI

Associate Professor, Purdue University

ESMAIEL JABBARI

Professor, University of South Carolina

JACK ROGER

Director of Neurochemistry, Harvard University

WENHUA WANG

Senior Principal Scientist, Regeneron

SEAN HIRSCHLER

Principal Investigator, GSK

JULIE ZHU

Director, Biopharmaceutical Commercial Product Development, GSK

BRAD NILES

Chief Executive Officer, ARIZ Precision Medicine

DAVID LOYND

President and Chief Executive Officer, Endurx Pharmaceuticals

DAVID ULKOSKI

Associate Director, Korro Bio

JAMIE TSUNG

Director, Head of Drug Product Formulation, Alnylam Pharmaceuticals

IRVIN MAYERS

Professor, University of Alberta

ASH DUGAR

Senior Vice President, Dyne Therapeutics

THOMAS BRADSHAW

Chief Executive Officer, Neuronasal

MATTHEW LEVY

VP of Exploratory Research, Creyon Bio

RACHEL GROPPO

Director, Lead saRNA Team, Janssen

DEEPAK SAMPATH

Senior Vice President, Head of Research, Ultragenyx

YUCHEN FAN

Principal Scientist, Genentech

PRIT LAKHAN

Principal Scientist, Bristol Myers Squibb

DAVID JACKSON

Chief Executive Officer, Ceria Therapeutics

SREE NADKARN

Biopharmaceutical Development (CMC) Consultant

KANIKA SURI

Scientist, Drug Product & Device Development, Takeda

ZHENYU GU

Senior Director of Analytical Sciences, Jasper Therapeutics

RAMMOHAN DEVULAPALLY

Director of Nonviral Delivery, Life Edit Therapeutics

YUN LIU

Scientist, Moderna

KINKINI ROY

Associate Director, Aviceda Therapeutics

JUSTIN COHEN

Director, Pfizer

VADIM KLYUSHNICHENKO

Vice President of CMC, California Institute for Biomedical Research

MANUEL SANCHEZ-FELIX

Vice President of Drug Delivery Search & Evaluation, Halozyme

HESONG HAN

Research Scientist, University of California, Berkeley

DAVID SLACK

Chief Executive Officer, Impilo Therapeutics

WORAPOL NGAMCHERDTRAKUL

Head of Research & COO, PDX Pharmaceuticals

CHANNABASAVAIAH GURUMURTHYProfessor and Director, University of Nebraska Medical

Agenda: Day One

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DAY ONE OVERVIEW

Wednesday 16 October 2024

Alongside the presentations, the conference features a host of roundtables and panels – enabling you to deep-dive into specific pain points and form meaningful connections. Day 1 sessions include:

 Considerations for Lyophilized Versus Liquid Formulations



EXPLORE CURATED & INSIGHTFUL CONTENT

Agenda At A Glance

Track 1: Small Molecule Drug Formulation

- Controlled release formulations
- AI/ML in formulation development
- Utilizing novel excipients & addressing regulatory challenges

Track 2: Biologics & New Modalities Drug Delivery

- Oral delivery of biologics and novel modalities
- Overcoming challenges in the delivery of new modalities
- Devices, wearables, and patient centric approaches

Track 3: Stability, Characterization & Developability

- Aggregation, stability & characterization
- Advanced analytical controls
- Freeze-drying versus alternative approaches

Track 4: Inhaled and Nasal Therapies: Formulation. RNA Design, Formulation Strategies & Development

- Aerosol science: particle engineering including spray drying
- Innovations in liquid, dry powder formulation
- Crossing the BBB
- RNA synthesis & design
- Stability, CMC & raw materials
- RNA half-life and durability of response
- Immunogenicity challenges & prediction

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DAY TWO OVERVIEW

Thursday 17 October 2024

Alongside the presentations, the conference features a host of roundtables and panels – enabling you to deep-dive into specific pain points and form meaningful connections. Day 2 sessions include:

- Phase Appropriate Formulation
- Inhaled Biologics Trends,
 Challenges & Opportunities
- Delivery of RNA Beyond The <u>Liver</u>



EXPLORE CURATED & INSIGHTFUL CONTENT

Agenda At A Glance

Track 1: Small Molecule Drug Delivery

- Delivering therapies through the BBB; brain delivery
- Timed & targeted delivery
- Long acting injectables & PK

Track 2: Biologics & New Modalities Drug Formulation

- Solid oral dose & high concentration biologics
- New modalities in formulation: ADCs, gene therapies
- Nanotechnology approaches

Track 3: RNA Delivery

- Delivering RNA beyond the liver
- Alternatives to LNPs
- Models for delivery
- In vitro/in vivo correlations

Track 4: Inhaled and Nasal Therapies: Delivery

- Novel approaches for pulmonary & nasal delivery
- Device Development
- Improving patient adherence and technique with product design

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	SMALL MOLECULE DRUG FORMULATION	STABILITY, CHARACTERIZATION & DEVELOPABILITY	
07:50	Registration Opens & Welcome Refreshments		
08:50	Oxford Global's Welcome Address	Oxford Global's Welcome Address	
	Using Clever Chemistry To Deliver Prescription Drugs With Oral Overdose Protection	The Role Of Water In Chemical Stability Of Amorphous Materials	
09:00	 Designer drugs that use body enzymes to 'turn on' and 'turn off' release: Introducing TAAP and MPAR TAAP: Clever chemistry controlling rate of release to achieve desired PK properties TAAP can improve drug performance, solubility, stability and gut delivery 	 Molecular mobility and water role as a plasticizer were traditionally invoked to explain impact of water on physical and chemical stability of diverse pharmaceutical systems, both small molecules and biologicals It has been proposed more recently that structure of amorphous solids can also have a significant impact on chemical stability Structural aspects include water clusters in catalysis of various chemical reactions, change in hydrogen bonding pattern with dehydration, and water role in thermodynamic stability of higher-order structure of proteins 	
	LYNN KIRKPATRICK, Chief Executive Officer, Ensyce Biosciences	EVGENYI SHALAEV, Distinguished Research Fellow, AbbVie	
	Q&A session & transition time between conference rooms		
	Overcoming Formulation And Drug Delivery Challenges With Binder Jetting 3D Printing	• As subcutaneous delivery of high-concentration biologics becomes more popular, optimizing their formulations becomes more complicated. Some excipients play better with one antibody, not another, or only help under specific conditions. Testing formulations at high protein concentration makes lower sample consumption and efficient assays a must-have. High-throughput, low volume solutions, designed for biologics, will speed up those formulation studies. Here, we present a case study on how to prepare monoclonal antibodies at high and low concentrations with some commonexcipients and screen for effects on quality, stability, and viscosity. The case study will illustrate how to produce all this data seamlessly, allowing the researcher to rate and rank formulations for their influence on the analyte and to quickly narrow down the optimal excipients.	





TRACK 4: INHALED AND NASAL THERAPIES:

Q&A session & transition time between conference rooms

ROSS WALTON, Senior Applications Scientist

TRACK 3: STABILITY, CHARACTERIZATION &

Unchained Labs

			DEVELOPABILITY	FORMULATION
	Track Chair: LENORA DIEYI, Process & Simulation Engineer – Investigator, GSK	Track Chair: PETER PETROCHENKO, Associate Director in Regulatory Strategy, Regeneron	Track Chair: SEVERIN SCHNEEBELI, Associate Professor, Purdue University	Track Chair: LAURA ROTOLO, Associate Scientist, Emory University
	Balancing Biopharmaceutics, Stability And Manufacturability In LAI Suspension Formulation Design	Utilizing Micro/Nanoscale Technologies To Support Cell Delivery For Tissue Regeneration	Characterization Of Pharmaceutical Solids Utilizing Novel Analytical Techniques	In-situ Intranasal Gels For Enhanced Drug Delivery To The Brain
9:50	This presentation will employ case studies of deviations and unexpected incidents to underscore the necessity of prioritizing manufacturability in formulation design. These case studies will illustrate that manufacturability should be considered on par with stability and biopharmaceutics. By doing so, it is feasible to design LAI suspension formulations that are not only effective and stable but also practical and efficient to manufacture on a large scale	 Microparticles for expansion of adult stem cells for tissue regeneration Nanogels for sustained protein delivery of morphogenetic proteins Enzymatically cleavable nanogels for on-demand protein delivery Tissue regeneration with spatially and temporally controlled delivery of tissue-specific morphogens 	 Preventing crystallization in amorphous solid dispersions (ASDs) is related to the solubility of the drug in the polymeric matrix, drug-polymer interactions, and the glass transition of the ASD In this presentation the impact of each of these topics will be addressed, including strategies for preventing crystallization and how it relates to the commonly accepted Tg – 50 concept Finally, new methods to understand the dynamics in ASDs using hydrogen bonding will be described 	
	LENORA DIEYI, Process & Simulation Engineer – Investigator, GSK	ESMAIEL JABBARI, Professor, University of South Carolina	ERIC MUNSON, Professor and Head, Purdue University	VIVEK GUPTA, Associate Dean & Associate Professor, St John's University

10:15

09:25

Aprecia

MORNING BREAK

MIKE GOSSELIN, Vice President, Innovation & Development

TRACK 1: SMALL MOLECULE DRUG FORMULATION



1-2-1 Meetings x4



TRACK 2: BIOLOGICS & NEW MODALITIES DRUG DELIVERY

Poster Displays

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TRACK 3: STABILITY, CHARACTERIZATION & TRACK 4: INHALED AND NASAL THERAPIES: TRACK 1: SMALL MOLECULE DRUG FORMULATION TRACK 2: BIOLOGICS & NEW MODALITIES DRUG DELIVERY FORMULATION Transforming Solid Form Selection From Art To A **Silver Solution Provider Presentation Silver Solution Provider Presentation Exploring Capsule-Based DPIs. A Scientific Predictable Science Exploration Of The Properties And Performance Of** Inhalation Capsules Inhalation drug delivery faces critical challenges affecting effective-ness. Explore DPIs, capsule formulations, and advanced methodolo-gies, and understand factors influencing aerosolization to optimize drug delivery • Crystallization is the most widely used separation and purification process in the pharmaceutical industry • At XtalPi, we have developed a combined computational and automated experimental platform, XtalGazerTM, which utilizes A.I./M.L. and physical models to design crystallization experiments for a given API molecule • XtalGazerTM can recommend potential coformers or counterions for co-crystal or salt screening crystallizations MICHAEL BELLUCCI, Senior Director of R&D, MAHMOUD FARAG, Scientific Business Development Manager, For sponsorship opportunities For sponsorship opportunities Xtalpi please contact sponsorship@oxfordglobal.com please contact sponsorship@oxfordglobal.com Qualicaps **X** Xtal?i **E**Qualicaps Q&A session & transition time between conference rooms

First In Human (FIH) Tablet Development For An Amorphous Unstable Prodrug With Enteric Coating Using An API Sparing Approach

- Formulation Development: Enteric-coated FIH tablets in three dose strengths were developed for an amorphous prodrug, focusing on stability in acidic and basic conditions, using a material science-based approach with micronized API and excipients.
- Coating and Packaging: Seal and enteric coatings were optimized using limited active tablets bulked with placebos, while packaging configurations were tested for stability in different conditions.
- Dissolution and Stability: Tablets showed no API release in pH 1.2 and 80% release in pH 6.8 within 20 minutes, with stability for at least 1 month across clinical batches.

XIAOXIA (JESSICA) CHEN, Chief Technology Officer, Crystal Pharmatech



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Practical Considerations For Development And Scale-Up Of Spray Dried Powders For Inhalation

- When considering development of a spray-dried formulation for inhalation, the Target Product Profile (TPP) and physicochemical properties of the active should guide early decisions on manufacturing approach.
- Key process parameters such as nozzle type, atomization ratio, process temperatures, and powder collection mechanism will also be highly influential on the target product.
- For a spray-dried biologics formulation, additional considerations are given to feedstock preparation, vitrification, buffer level and target pH, atomization and drying parameters.

ALAN WATTS, Director Innovation and Partnerships - Orally Inhaled Delivery, **Catalent**

Catalent

Q&A session & transition time between conference rooms

Impact Of Peptide Properties On Formulation Development Of The Antibody-Peptide Conjugates

Antibody-peptide conjugates have drawn increased interests recently, with one example such as antibody-GLP1 peptide conjugate due to the substantial market potential. Peptide conjugation to a therapeutic antibody often alter molecular properties, which may pose formulation challenges. Case study focuses on the formulation development of two antibody-peptide conjugates will be presented to demonstrate how the peptide properties impact on solubility and stability

WENHUA WANG, Senior Principal Scientist, **Regeneron**

Successful Oral Delivery Of Biologics

 Patients and their physicians prefer orally delivered drugs to those that require administration by auto-injection. There are well over 350 currently available drugs that require parenteral administration. This presentation will focus on the most recent results of clinical trials demonstrating the safety and efficacy of a new oral delivery system for drugs currently requiring parenteral administration

JACQUES VAN DAM, VP Medical Affairs, Rani Therapeutics

New Insight Into The Oral Delivery Mechanism Of Peptide Drugs With Permeation Enhancers

• This presentation will describe a detailed molecular mechanism for oral peptide absorption with permeation enhancers. Our new mechanism is supported by all-atom molecular dynamics simulations and experimental data obtained with nuclear magnetic resonance (NMR) and dynamic light scattering (DLS). General implications to help improve oral peptide formulations with permeation enhancers will also be discussed

SEVERIN SCHNEEBELI, Associate Professor, **Purdue University**

Overcoming Bioavailability Challenges Within Inhalation

LAURA ROTOLO, Associate Scientist, Emory University

LUNCH BREAK & REFRESHMENTS



1-2-1 Meetings x3



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12:00

TRACK 1: SMALL MOLECULE DRUG FORMULATION

Track Chair: LENORA DIEYI, Process & Simulation Engineer – Investigator, GSK

Tailor-Made Paediatric Drug Development & Commercialisation Solutions

• In this presentation, Almac Pharma Services will discuss the critical aspects of age-appropriate dosage form development. We will evaluate the different dosage forms that are acceptable for various age groups, impacts of API properties on dosage form selection, along with several other aspects that need to be considered when developing an age-appropriate formulation

KRISTA DIAZ, Director of Business Development, Almac



TRACK 2: BIOLOGICS & NEW MODALITIES DRUG DELIVERY

Track Chair: PETER PETROCHENKO, Associate Director in Regulatory Strategy, Regeneron

Polysorbate Degradation Challenges And Risk Mitigation Strategies

• PS80 is a non-ionic surfactant routinely used in biotherapeutic formulations. PS80 prevents protein aggregates and protects proteins from denaturation from various stresses. However, there are challenges associated with PS80 as it is prone to degradation via oxidative or hydrolytic pathways. There are several root causes for PS80 degradation via oxidative pathway including transition metal contamination such as Fe and Cu. In this presentation we will discuss about mitigating risks with PS80 degradation using Pfanstiehl high purity, low endotoxin, low metal excipients

SUDHAKAR VORUGANTI, Director, Business Development, Pfanstiehl

Purdue University

DEVELOPABILITY

Bronze Solution Provider Presentation

TRACK 3: STABILITY, CHARACTERIZATION &

Track Chair: SEVERIN SCHNEEBELI, Associate Professor,

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TRACK 4: RNA DESIGN, FORMULATION STRATEGIES & DEVELOPMENT

Track Chair: ZHE WU, Principal Scientist, Johnson & Johnson Innovative Medicine

Biodegradable LNPs For mRNA Therapeutics And

• COATSOME-SS: Tunable immunogenicity with biodegradable LNPs and rationally designed lipids

SYED REZA, Scientific and Sales Consultant **NOF Corporation**



Q&A session & transition time between conference rooms

Shape Of Innovation: Implantable Bioresorbable Dosage Forms

Implants have gained popularity to create dosage forms to delivery APIs locally and sometimes without systemic side effects. They provide a more controlled, steady release of the API and improve

patient compliance

TONY LISTRO, VP, Technology and Site Lead **Sever Pharma Solutions**

14:15



Innovative Strategies For Long-Acting Parenteral Drug Delivery

The pursuit of long-acting drug delivery systems has accelerated in recent years, aiming to improve treatment outcomes for various diseases. While significant strides have been made, the controlled release of biologics and RNA remains a formidable challenge

P Pfanstiehl

- The VitalDose® drug delivery platform can address these issues providing a versatile polymeric delivery system based on ethylene-vinyl acetate (EVA). This innovative matrix polymer offers a customizable solution for the sustained release of a wide range of molecules, from small molecules and peptides to complex biologics and RNA. By precisely adjusting factors such as drug loading, implant design, and polymer selection, we can tailor the release profile to meet the specific needs of a diverse range of therapeutic areas, including oncology, central nervous system disorders, ophthalmology, rare diseases, and women's health
- Our EVA-based dose forms present a promising avenue for over-coming the limitations of traditional delivery methods, providing improved patient compliance, reduced dosing frequency, and enhanced therapeutic efficacy

BRIAN WILSON, Business Development Leader, Celanese



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TRACK 3: STABILITY, CHARACTERIZATION & TRACK 4: RNA DESIGN, FORMULATION STRATEGIES & TRACK 1: SMALL MOLECULE DRUG FORMULATION TRACK 2: BIOLOGICS & NEW MODALITIES DRUG DELIVERY DEVELOPMENT Strategies for RNA therapy for AD/PD with implications **Oral Delivery Of Nucleic Acids Panel Discussion:** Overcoming Bioavailability Challenges **Machine Learning For siRNA Design** for treating SARS-CoV-2 A structure-based machine learning model has been developed for siRNA activity. The model has the potential to be deployed in 3 different drug discovery scenarios · Our pipeline of translation blockers seeks to prevent neurodegener-· Gastrointestinal diseases originate in the GI tract yet most macro-· Tailoring formulations to optimize drug absorption and bioavailabilation with potent drugs that interfere at high selectivity with these 5'untranslated regions (5'UTRs) of the neurodegenerative disease-asmolecules are administered parenterally ity. Addressing challenges such as poor solubility, permeability, and · GI tract offers immense opportunity for local delivery of therapeusociated transcripts, i.e. the amyloid precursor protein (APP) APP/ amyloid of Alzheimer's disease (AD) and the Parkinsonian (PD) specific asynuclein. The translation of their mRNAs in neural cells are con-• Lead optimization: Use ML model to evaluate siRNA activity for a "new" chemical modification pattern to a studied gene target. Have tics amongst other advantages Leveraging advancements in nanotechnology, lipid-based formula-• Nucleic acids are emerging as a potent therapeutic modality with tions, and prodrugs knowledge on sequence for the target and the chemical modifica-LNPs as the most potent transfection system trolled by modified Iron-responsive Elements (IRE) RNA stem-loops. Our 5'UTR inhibitors limit APP-amyloid and asyn in the nanomolar range without off-target perturbations of iron homeostasis to treat Moderator: VIVEK GUPTA, Associate Dean & Associate tion has been studied for other gen target • To make LNPs amenable for GI delivery, the approaches will have to • Hit identification: Use ML model to evaluate siRNA activity for a Professor, St John's University be re-evaluated totally new gene target, but in a well-understood chemical modificathe pathologies of neurodegeneration in neuroblastoma cell models tion pattern and iPSC derived dopaminergic (DA) and cholinergic neurons. These translation inhibitors limit amyloid and toxic fibrils of asyn in the Accelerated hit identification: Use ML model to evaluate siRNA activity for a totally new modification pattern that have never been MANUEL SANCHEZ-FELIX, Vice President of Drug Delivery Search brains of key mouse models of AD and PD. We now discovered a line & Evaluation, Halozyme studied before of therapy to inhibit APP translation linked to providing RNA-directed inhibitory actions to limit COVID by lowering the translation rates of SEVERIN SCHNEEBELI, Associate Professor, Purdue University the replicase in SARS-CoV-2 JACK ROGERS, Director of Neurochemistry, KANIKA SURI, Scientist, Drug Product & Device Development, ZHE WU, Principal Scientist, **Harvard University** Takeda **Johnson & Johnson Innovative Medicine** Q&A session & transition time between conference rooms Q&A session & transition time between conference rooms Saturation Level Of RNA Backbone By Divalent Metal **Next-Generation Nano-Immunotherapy For Cancer Digital Health Technologies For Injectables** Ions Is Critical To Avoid Acute Neurotoxicity **Treatment** • RNA delivery directly to the central nervous system (CNS) avoids the restrictions by the blood-brain barrier (BBB) but carries the We have developed a patented and versatile nanoparticle platform, • Digital Health Technologies advances in clinical trials Pdx-NP™, that overcomes the limitations of lipid nanoparticles in • Regulatory Challenges for verification and validation of DHTs delivering therapeutics beyond the liver upon systemic administra-tion. Pdx-NP™ is a mesoporous silica nanoparticle coated layrisk of acute neurotoxicity, including seizures, tremors, hyperactive · Regulatory compliance for digital apps and smart features for marbehaviors or death keted products er-by-layer with polymers and tumor/tissue-homing antibodies • CASi formulation is tolerated in CNS • Pdx-NP™'s unique ability to co-deliver a variety of therapeutic class-· Optimization of divalent metal saturation levels was the primary es—including oligonucleotides (siRNA & antisense), peptides, adjufocus of this work vants, chemotherapeutics, small molecules, antibodies, cytokines, and proteins—has resulted in the development of several promising product candidates Our lead nano-immunotherapeutic candidates both destroy cancer cells and train the immune system to target and attack cancer. Efficacy has been shown in mouse models of NSCLCs, colorectal cancers, and other solid tumors WORAPOL NGAMCHERDTRAKUL, Head of Research & COO, PETER PETROCHENKO, Associate Director in Regulatory Strategy, ROBERT DUFF, Vice President, Regeneron **PDX Pharmaceuticals** Switch Therapeutics 15:30 AFTERNOON BREAK 1-2-1 Meetings x4 Poster Displays **Roundtable Discussion 1: Conjugation Design For Delivery Harnessing Digital Innovation For Enhanced Lipid Nanoparticles For mRNA Delivery Biopharmaceutical Risk Assessment** Drug conjugate for different modal Conjugate vehicle and linker design • Target specificity & safety Moderator: ZHE WU, Principal Scientist, Johnson & Johnson Innovative Medicine · Presentation discusses strategies to utilize digital tools to aggregate **Roundtable Discussion 2: Targeted Gene Therapy Delivery** analyze, and visualize biopharmaceutics risk assessment data from in vitro, in vivo, and in silico sources. Digitization has wide spectrum im-• Targeted delivery and prevention of off-target effects pact aiding scientist to management by reducing timeline &resource burn and enhance decision quality. Additionally, providing additional mechanism to optimize drug product for optimal bio-performance · Development of alternative delivery vehicles Moderator: DAVID LOYND, President and Chief Executive Officer, EnduRx Pharma PRIT LAKHANI, Principal Scientist, HESONG HAN, Research Scientist, **Roundtable Discussion 3: CDMO Selection And Management University of California, Berkeley Bristol Myers Squibb** · Connecting technical parts with timeline, and budget *Q&A session & transition time between conference rooms* Selection criteria and project management at CDMO **Enabling In Vivo Gene Editing With Novel Lipid Facilitating Rapid High Volume Subcutaneous Drug** Moderator: VADIM KLYUSHNICHENKO, Vice President of CMC, California Institute for Biomedical Research Delivery Nanoparticle Roundtable Discussion 4: RNA Design For Stability And Immunogenicity • Optimization of RNA design: Sequence and Structure • Target Product Profile (TPP) Considerations

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RAMMOHAN DEVULAPALLY, Director of Nonviral Delivery,

Life Edit

17:40

• Deep Learning methods: Rational Design vs. Machine Learning

Moderator: DAVID ULKOSKI, Associate Director, Korro Bio

End of Day One & Drinks Reception

& Evaluation, Halozyme

MANUEL SANCHEZ-FELIX, Vice President of Drug Delivery Search

DAY TWO: 17 OCTOBER 2024

	TRACK 1: SMALL MOLECULE DRUG DELIVERY	TRACK 2: BIOLOGICS & NEW MODALITIES DRUG FORMULATION	TRACK 3: RNA DELIVERY
	Track Chair: DAVID LOYND, President and Chief Executive Officer, EnduRx Pharma	Track Chair: WENHUA WANG, Senior Principal Scientist, Regeneron	Track Chair: WORAPOL NGAMCHERDTRAKUL, Head of Research & COO, PDX Pharmaceuticals
	Track Keynote Address: Long-Acting Injectables - Biopharmaceutics And Product Design	Track Keynote Address: Challenges In Developing Stable Biologics Formulation And Drug Product	Track Keynote Address: Design And Delivery Of PRDM2 siRNA For Cancer
09:25	 Opportunities with Long Acting Injectables (LAIs) to design and deliver patient centric medicines Mechanistic understanding of LAI product performance Integrated biopharmaceutics concepts to drive differentiated LAI product design Robust patient centric drug product design and development for LAIs 	There has been a lot of deep scientific understanding on Biopharm product development in the last two decades. However, making a stable and robust drug product is always a major challenge for formulation scientists. This presentation will focus surfactant optimization and share a few key learnings from case studies	 ARIZ-047, our preclinical novel siRNA formulated in a calcium-phosphate drug delivery system with a tumor targeting ligand, targets a histone methyltransferase that is one of the early changes in cancerization of the cell Our siRNA-conjugate delivery platform solves the siRNA delivery issue beyond liver cells with specificity for cancer cells, including lung cancer
	SEAN HIRSCHLER, Principal Investigator, GSK	JULIE ZHU, Director, Biopharmaceutical Commercial Product Development GSK	BRAD NILES, Chief Executive Officer, ARIZ Precision Medicine
Q&A session & transition time between conference rooms			
	Old is still Gold: Multi-particulate Oral Drug Delivery	Formulating The FutureOf Biotherapeutics: How Data Science Enhances The Development Of Highly Concentrated Liquid Formulations	Vivofectamine Delivery Solutions – Advanced Lipid Nanoparticle (LNP) Technology
09:50	 Value in healthcare is the measured improvement in a patient's health outcomes for the cost of achieving that improvement. Numerous opportunities exist to help enhance the value proposition of pharmaceuticals, among which patient-centric product design, robust development, and efficient manufacturing play a significant role. Another opportunity exists by developing formulations that help improve patients' adherence to medication. Researchers estimate that the lack of medication adherence costs the U.S. healthcare system between \$100 billion and \$289 billion annually (Viswanathan, Golin et al. 2012). Modified-release (MR) oral dosage forms can help improve patient compliance by extending dosage forms, maintaining constant therapeutic drug concentrations in plasma, avoiding excessively high plasma concentration peaks, and reducing undesired side effects. One approach to develop MR oral dosage forms is through multi-particulate oral drug delivery systems such as minitablets, pellets, and granules. Not only can multi-particulates be divided into desired doses without formulation and process changes, but they can also be blended to deliver simultaneously incompatible bioactive agents with different release profiles at the same site or at different sites within the gastrointestinal tract. In addition, technological advances in dosage form design, the advent of highly specialized equipment, and the popularity of controlled-release dosage forms as a means of drug delivery have made multi-particulates a viable and attractive alternative to single-unit dosage forms. This talk will share the state-of-the-art and a few case studies of multi-particulate oral drug delivery systems. 	 Leveraging molecular modeling and biostatistics in formulation design Covering the full design space by integrating in-silico and in-vitro approaches Case Studies and Practical Applications 	Vivofectamine Delivery Solutions is a novel portfolio of biodegradable ionizable lipids, lipid nanoparticle (LNP) reagents and formulation services to enable your therapeutic development. Our products offer versatility, safety, and acceleration of your project timelines
	BHAVISHYA MITTAL, Vice President, Product Development and Manufacturing Bioduro-Sundia	CORNELIUS POMPE, Chief Development Officer, Leukocare	NEHA PARAYATH, R&D Manager, Clinical Delivery Thermofisher Scientific
	BIODURO-SUNDIA	LEUKOCARE formulation expertise meets data science	ThermoFisher SCIENTIFIC
10:15	MORNING BREAK 1-2-1 Meetings x3	Poster Displays	

Right from the Start: Drug Product Design for Rapid Clinical Development

• Flexible and advanceable drug product design, right from the start, enables rapid clinical development without the need for time, material, and cost-intensive reformulation and subsequent bridging studies. Leveraging scalable parameters, we demonstrate how bench-scale techniques and platform

11:15

MICAH TUTTLE, Senior Engineer, Product & Process Development Seran



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	TRACK 1: SMALL MOLECULE DRUG DELIVERY	TRACK 2: BIOLOGICS & NEW MODALITIES DRUG FORMULATION	TRACK 3: RNA DELIVERY
11:40	Peptide Drug Conjugates(PDCs) address limitations of ADCs head-on and open doors to more effective treatments. With superior tumor penetration, higher drug loading, reduced immunogenicity, greater ease of manufacture and storage, PDC's can deliver the right agent to the right place at the right time to improve efficacy and safety	Leverage High-Throughput Screening And Analytics To Advance Nanoparticle Drug Delivery Systems • Complex NP formulations need appropriate screening and optimization strategies • The formulation complexity also presents the challenge in characterization of quality attributes; • We pioneered high-throughput screening and analytical workflows tailored for NP formulation development • We also present data-mining strategies and SAR opportunities to further improve formulation development efficiency	 Targeted RNA Therapeutics Delivery Using Lanthanide Nanoparticles This presentation will highlight limitations of lipide nanoparticle (LNP) therapeutic RNA delivery as well as the improvements to drug loading and stability imparted by Ceria's novel lanthanide nanoparticle drug delivery platform. The audience will also learn about the performance of drug candidates derived from this platform to treat critical care conditions that share Cytokine Release Syndrome (CRS)
	DAVID LOYND, President and Chief Executive Officer, EnduRx Pharma	YUCHEN FAN, Principal Scientist, Genentech	DAVID JACKSON, Chief Executive Officer, Ceria Therapeutics
	Q&A session & transition time between conference rooms		
12:05	Aptamers As Delivery Agents - Making Druggable Compounds • Aptamers represent a unique class of targeting ligands with the potential to address these challenges. However, to date the field has been plagued by poorly characterized molecules and systems which fail to function reproducibly, hampering their use in drug development. We have developed stringent methods for validating aptamer function and robust methods for their development. More importantly, we have developed approaches that streamline the development of fully backbone stabilized druggable compounds that require little to no additional chemical optimizations. Using these approaches we have created multiple OBM delivery aptamers that successfully target and deliver both siRNA and ASO to cells in culture and animals. Learnings and relevant data will be discussed	Complex Formulations For Parenterals & Patient Considerations	Preclinical And Clinical Development Of mRNA Therapeutics: Applications In Vaccines And Other Therapies
	MATTHEW LEVY, VP of Exploratory Research, Creyon Bio	JAMIE TSUNG, Director, Head of Drug Product Formulation, Alnylam Pharmaceuticals	YUN LIU, Scientist, Moderna
12:30	LUNCH BREAK 1-2-1 Meetings x3	Poster Displays	
	Formulation Challenges For BCS Class IV Drugs	Panel Discussion: Phase Appropriate Formulation	Panel Discussion: Delivery Of RNA Beyond The Liver
13:30		 The importance of adapting drug formulations strategically at each phase of development to optimize safety, efficacy, and manufacturability Challenges faced during different phases How to ease formulation adjustments between phases 	Challenges related to systemic circulation, biodistribution, and cellular uptake Alternatives to LNPs
	SREE NADKARNI, Biopharmaceutical Development (CMC) Consultant	Moderator: VADIM KLYUSHNICHENKO, Vice President of CMC, California Institute for Biomedical Research	
13:55	Q&A session & transition time between conference rooms Enhanced Oral Bioavailability Of Small Molecules For Rare Diseases – Utility Of Lipid-based Delivery Systems	Panelist: JULIE ZHU, Director, Biopharmaceutical Commercial Product Development, GSK YUCHEN FAN, Principal Scientist, Genentech	Moderator: JUSTIN COHEN, Director, Pfizer
	VIVEK GUPTA, Associate Dean & Associate Professor, St John's University		Panelist: YUN LIU, Scientist, Moderna KINKINI ROY, Associate Director, Aviceda Therapeutics DAVID SLACK, Chief Executive Officer, Impilo Therapeutics
		Q&A session & transition time between conference rooms	

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TRACK 4: INHALED & NASAL THERAPY: DESIGN & DELIVERY	TRACK 2: BIOLOGICS & NEW MODALITIES DRUG FORMULATION	TRACK 3: RNA DELIVERY
Panel Discussion: Inhaled Biologics – Trends, Challenges & Opportunities	Developing Complex In Vitro Models To Guide Oral Peptide Formulation Development	Potency Assays For Self-Amplifying RNA
What are the main obstacles in developing inhaled biologics Regulatory challenges	 Oral delivery of bro5 molecules such as peptides are complicated by their impermeability and requirement for intestinal permeation enhancers to achieve clinical efficacy. Current in vitro tools fail to predict clinical performance and therefore we aimed to develop a complex in vitro "Gut-on-a-Chip" model for this purpose Initial validation of this model was conducted using a range of BCS I-IV small molecule drugs in Caco-2 cells cultured on Transwells (gold-standard FDA approved model) or microfluidic Chip model. The predictivity of Chip was comparable to the Transwell model (r2 = 0.41-0.79 vs r2 = 0.59-0.83) while reducing culture time by 3x The efficacy of two intestinal permeation enhancers we assessed in these models, and Chip model required increase concentration to elicit efficacy in line with pre-clinical models. We assessed the inclusion of FaSSIF and FeSSIF in the apical chamber, and epithelium cultured in Chips was more resistant to perturbation by these physiologically-relevant buffers. Absorption of Octreotide with these two enhancers was much lower in Chip than Transwells which trends with ex vivo and preclinical models 	Discuss methods for assessing potency of saRNA molecules
Moderator: ALAN WATTS, Director Innovation and Partnerships - Orally Inhaled Delivery, Catalent		
Panelist:		
VIVEK GUPTA, Associate Dean & Associate Professor, St John's University		
LAURA ROTOLO, Associate Scientist, Emory University	JOHN GLEESON, Associate Principal Scientist,	RACHEL GROPPO, Director, Lead saRNA Team
THOMAS BRADSHAW, Chief Executive Officer, Neuronasal	Merck	Janssen

14:20

14:45

Q&A session & transition time between conference rooms

TRACK 4: INHALED & NASAL THERAPY: DESIGN & DELIVERY	TRACK 3: RNA DELIVERY	
The Effects Of Automatic Substitution Of A Canadian Reference Product Inhaler With A Subsequent Entry Product Inhaler: A Real-World Study	Discovery Of A mRNA Therapeutic For The Treatment Of Glycogen Storage Disorder Type III	
 A second entry Salmeterol/Fluticasone dry powder was available in Alberta, Canada in May 2020 Forced switching at the level of the pharmacy of a less expensive secondary entry product for the innovator product is standard in Alberta We used linked health administrative databases to assess the effects of a forced switch upon inhaler adherence and clinical outcomes 	 Overview of Glycogen Storage Disorder Type III disease biology Optimization of mRNA encoding glycogen debranching enzyme (GDE) as primary modality and target Preclinical pharmacology in vitro and in vivo 	
IRVIN MAYERS, Professor, University of Alberta	DEEPAK SAMPATH, Senior Vice President, Head of Research, Ultragenyx	
	The Effects Of Automatic Substitution Of A Canadian Reference Product Inhaler With A Subsequent Entry Product Inhaler: A Real-World Study • A second entry Salmeterol/Fluticasone dry powder was available in Alberta, Canada in May 2020 • Forced switching at the level of the pharmacy of a less expensive secondary entry product for the innovator product is standard in Alberta • We used linked health administrative databases to assess the effects of a forced switch upon inhaler adherence and clinical outcomes IRVIN MAYERS, Professor,	

	Q&A session & transition time between conference rooms		
	Intranasal Delivery For CNS Treatment	A Novel Non-viral Platform For Delivering Therapeutic mRNAs	
15:10	THOMAS BRADSHAW, Chief Executive Officer, Neuronasal	 Viral vectors or lipid nanoparticles have been the most commonly used tools for delivering mRNA but they have several limitations Introduction to an endogenous protein based platform that was developed recently called 'SEND' (for 'selective endogenous encapsidation for cellular delivery'). In this talk, I will present proof of principle study to show that SEND-VLP can potentially be used as a gene therapy tool to deliver therapeutically important mRNAs CHANNABASAVAIAH GURUMURTHY, Professor and Director, University of Nebraska Medical Center 	
15:35	End of Congress		

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